



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Po 38206
D3281-1L02

Job Sheet 167367



Part No: D3281-1L02

Job Qty: 6 ea

Part Name: Floor Protector, Fwd LH Black



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 10/30/17

Job Tracking No:

Due Date: 11/10/17

Created By: Victoria Michaud-Febrille

Type: SOLD

Description:

Ship Via:

*Cancelled.
See attached new job 173581
m.f.*

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	11/10/17	11/10/17	0.00	0.00	Start up container		
110	Purchasing	6 pcs	11/10/17	11/10/17	0.00	0.00	Purchasing		
140	Packaging	6 pcs	11/10/17	11/10/17	0.00	0.00	Packaging2		
150	QC	6 pcs	11/10/17	11/10/17	0.00	0.00	QC6		
170	Packaging	6 pcs	11/10/17	11/10/17	0.00	0.00	Packaging3		
180	QC21-SA	6 Ea	11/10/17	11/10/17	0.00	0.00	QC21		

Part Op 110 - ISSUE P/O: *038204* SUPPLIER: PLASTECB MANUFACTURE D3281-1L02 AS PER DWG C OF
Descriptions: C IS REQUIRED

OCT 31 2017 *re.B*

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D3281-1L02P	6	0	0	0

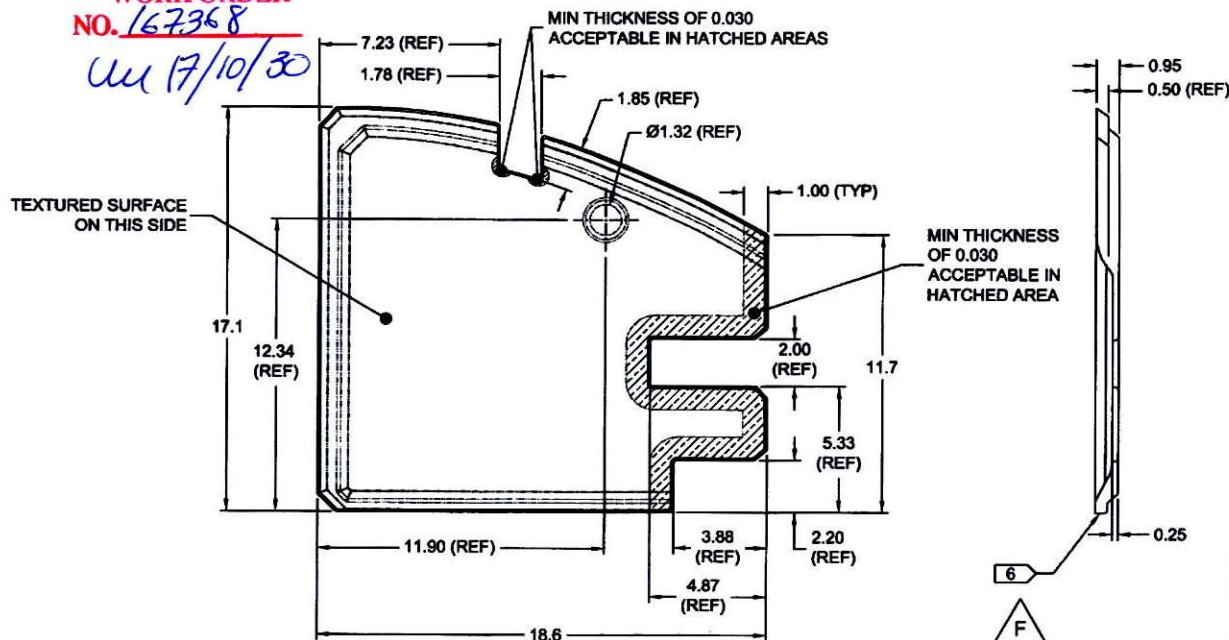
Part Specifications

Specifications could not be found.

Plex 10/30/17 1:44 PM dart.Michaud-Febrille.Victoria

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WITHOUT NOTICE
WORK ORDER
NO. 167368

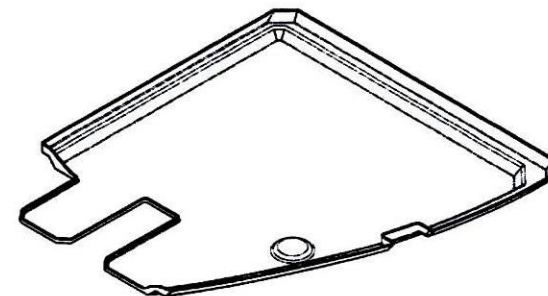
u 17/10/30



D3281-1 FLOOR PROTECTOR

NOTES:

- 1) MATERIAL: -1L02 = LEXAN F6006, BLACK No. 701, 0.093" THICK (MLEXS.093-F6006-02)
-1L08 = LEXAN 90318 (PROTECT-A-GLAZE), 0.118 THICK, 112-CLEAR (MLEXS.118-90318-08)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.010 MAX
- 6) IDENTIFICATION: IDENT WITH DART P/N "D3281-1Lxx" AND B/N PER QSI 044 6.4 ALONG PERIMETER OF PART AS SHOWN.
- 7) WEIGHT: D3281-1L02 = 0.95 lb D3281-1L08 = 1.13 lb
- 8) THERMOFORM WITH MOLD D3281-1T1 PER DART QSI 022; TRIM AS SHOWN
MINIMUM THICKNESS AFTER FORMING: 0.070" EXCEPT WHERE INDICATED



RELEASED
2010-11-25

REV.	DESCRIPTION	BY	DATE
F	NOTES UPDATED. FLAG NOTE 8 WAS 7 & RELOC, D.E.O. D3281-E-1 INC. DIM 17.0 WAS 17.1 (ZN B5-3, B6-4) & 17.7 WAS 17.8 (ZN C5-3, C6-4) REF CAR 10-21.	JPH	10.09.27
E	-3/4" NOW TRIMMED FLAT; RMV 0.25 BEVEL TO FACILITATE TRIMMING (ZN D6-3, D4-4)	CP	10.01.05
D	THICKNESS 0.093 WAS 0.125, MIN THICKNESS 0.070 WAS 0.080, P/N AND B/N ID WITH VIBRATING STYLUS (ZN A7-1, A7-2, A7-3, A7-4); D3281-4 NOW ON PAGE 4; CORRECT WEIGHTS (ZN A8-1, A8-2, A8-3, A8-4)	PH	08.03.28
C	UPDATE DIMS TO MATCH PARTS: COLOUR 701 WAS 700; GENERAL UPDATE	LE	07.10.09
B	NOW LEXAN; DIMS AS MANUFACTURED	CP	05.11.25
A	NEW ISSUE	CP	04.05.03
DESIGN DART AEROSPACE LTD DRAWN HAWKESBURY, ONTARIO, CANADA			
CHECKED	DRAWING NO. D3281	REV. F	SHEET 1 OF 4
MFG. APPR.	TITLE FLOOR PROTECTOR	SCALE	NTS
APPROVED	DATE 10.09.27	COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	